Ektimo

Experts in air quality, odour and emission monitoring.



Emission Testing Report

Report: R021024

Rocbolt Resins, Smeaton Grange

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Document Information

Client Name:	Rocbolt Resins
Report Number:	R021024
Date of Issue:	4 November 2026
Attention:	Nimna Alwis
Address:	Unit 2 40-44 Anzac Avenue Smeaton Grange NSW 2567
Testing Laboratory:	Ektimo Pty Ltd, ABN 86 600 381 413

Report Authorisation



Sahad Musthafa
Air Monitoring Consultant

NATA Accredited Laboratory
No. 14601



Steven Cooper
Ektimo Signatory

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Please note that only numerical results pertaining to measurements conducted directly by Ektimo are covered by Ektimo terms of NATA accreditation as described in the Test Methods table. This does not include calculations that use data supplied by third-parties, comments, conclusions, or recommendations based upon the results. Refer to Test Methods section for full details of testing covered by NATA accreditation.

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1 Executive Summary

1.1 Background

Ektimo was engaged by Rocbolt Resins to perform emission testing at their Smeaton Grange plant. Testing was carried out in accordance with Environment Protection Licence 20944.

1.2 Project Objective & Overview

The objective of the project was to quantify emissions from one (1) discharge points to determine compliance with Rocbolt Resins' Environmental Licence.

Monitoring was performed as follows:

Location	Test Date	Test Parameters*
EPA 1 Styrene Scrubber Exhaust	23 September 2026	Fine particulate matter < 10µm (PM_{10})
	7 October 2026	Volatile organic compounds (VOCs) inc styrene & benzene

* Flow rate, velocity, temperature, dry gas density, molecular weight and moisture were also determined.

All volume-based concentrations are reported on a dry basis at STP.

Plant operating conditions have been noted in this report.

1.3 Licence Comparison

The following licence comparison table shows that all analytes are within the licence limit set by the NSW EPA as per licence 20944 (last amended on 21 January 2021).

Location Description	Pollutant		Unit of measure	Average values measured	License Limit
EPA-1 Styrene Scrubber Exhaust	Styrene (as Styrene)	Concentration	mg/m^3	**99**	220
		Mass rate	g/s	**0.037**	-
	Benzene (as Styrene)	Concentration	mg/m^3	**<0.1**	-
		Mass rate	g/s	**<0.00004**	-
	VOCs Total (as n-Propane)	Concentration	mg/m^3	**45**	-
	PM_{10}	Concentration	mg/m^3	**<3**	-
		Mass rate	g/s	**<0.001**	-
	Oxides of nitrogen	Concentration	mg/m^3	**4.7**	-
		Mass rate	g/s	**0.0021**	-
	Oxygen		%	**20.9**	-
	Stack Temperature		°C	**21**	-
	Velocity		m/s	**6.9**	-
	Volumetric flow		m^3/s	**0.49**	-
	Moisture		%	**1.9**	-
	Molecular weight dry stack gas		g/g mole	**29.0**	-

Please note that the measurement uncertainty associated with the test results was not considered when determining whether the results were compliant or non-compliant.

2 Results

2.1 EPA-1 Styrene Scrubber Exhaust

Date	23/09/2026	**Client**	Rocbolt Resins
Report	R021024	**Stack ID**	EPA-1 Styrene Scrubber Exhaust
Licence No.	20944	**Location**	Smeaton Grange
Ektimo Staff	Sahad Musthafa / Andy Dodds	**State**	NSW
Process Conditions	Please refer to client records.		260902

Stack Parameters		
Moisture content, %v/v	1.9	
Gas molecular weight, g/g mole	28.8 (wet)	29.0 (dry)
Gas density at STP, kg/m³	1.29 (wet)	1.29 (dry)
Gas density at discharge conditions, kg/m³	1.21	
Gas Flow Parameters		
Flow measurement time(s) (hhmm)	1035 & 1155	
Temperature, °C	21	
Temperature, K	294	
Ambient pressure, kPa	102	
Stack pressure, kPa	102	
Velocity at sampling plane, m/s	6.9	
Volumetric flow rate, actual, m³/s	0.49	
Volumetric flow rate (wet STP), m³/s	0.45	
Volumetric flow rate (dry STP), m³/s	0.45	
Mass flow rate (wet basis), kg/h	2100	

Gas Analyser Results	Average	
Sampling time	1050 - 1151	
	Concentration mg/m³	Mass Rate g/min
Combustion Gases		
Nitrogen oxides (as NO_2)	4.7	0.13
	Concentration % v/v	
Carbon dioxide	<0.4	
Oxygen	20.9	

Isokinetic Results	Results	
Sampling time	1050-1151 (PM10&2.5)	
	Concentration mg/m³	Mass Rate g/min
Fine particulates (PM10)	<3	<0.08
D50 cut size, 10µm	10.6	
Isokinetic Sampling Parameters		
Sampling time, min	60	
Isokinetic rate, %	95	
Gravimetric analysis date (PM_{10}/$PM_{2.5}$)	28-09-2026	

Date	7/10/2026	**Client**	Rocbolt Resins
Report	R021024	**Stack ID**	EPA-1 Styrene Scrubber Exhaust
Licence No.	20944	**Location**	Smeaton Grange
Ektimo Staff	Rick Peralta	**State**	NSW
Process Conditions	Please refer to client records.		260902

Stack Parameters		
Moisture content, %v/v	1.2	
Gas molecular weight, g/g mole	28.8 (wet)	29.0 (dry)
Gas density at STP, kg/m³	1.29 (wet)	1.29 (dry)
Gas density at discharge conditions, kg/m³	1.21	
Gas Flow Parameters		
Flow measurement time(s) (hhmm)	1024	
Temperature, °C	18	
Temperature, K	291	
Ambient pressure, kPa	102	
Stack pressure, kPa	102	
Velocity at sampling plane, m/s	5.8	
Volumetric flow rate, actual, m³/s	0.41	
Volumetric flow rate (wet STP), m³/s	0.38	
Volumetric flow rate (dry STP), m³/s	0.38	
Mass flow rate (wet basis), kg/h	1800	

Total VOCs (as n-Propane)	Average		Test 1		Test 2		Test 3	
Sampling time			1042-1142		1042-1142		1042-1142	
	Concentration mg/m³	Mass Rate g/min	Concentration mg/m³	Mass Rate g/min	Concentration mg/m³	Mass Rate g/min	Concentration mg/m³	Mass Rate g/min
Total	45	1	44	2.3	47	1.1	44	1

VOC (speciated)	Average		Test 1		Test 2		Test 3	
Sampling time			1042-1142		1042-1142		1042-1142	
	Concentration mg/m³	Mass Rate g/min	Concentration mg/m³	Mass Rate g/min	Concentration mg/m³	Mass Rate g/min	Concentration mg/m³	Mass Rate g/min
Detection limit [1]	<0.1	<0.002	<0.1	<0.002	<0.1	<0.002	<0.1	<0.002
Acetone	4	0.091	4	0.092	3.9	0.089	4	0.091
Benzene	<0.1	<0.002	<0.1	<0.002	<0.1	<0.002	<0.1	<0.002
Styrene	99	2.2	96	2.2	100	2.4	96	2.2

(1) Unless otherwise reported, the following target compounds were found to be below detection:
Ethanol, Isopropanol, Pentane, 1,1-Dichloroethene, Acrylonitrile, Dichloromethane, trans-1,2-Dichloroethene, Methyl ethyl ketone, n-Hexane, cis-1,2-Dichloroethene, Ethyl acetate, Chloroform, 1,1,1-Trichloroethane, 1,2-Dichloroethane, Cyclohexane, Benzene, Carbon tetrachloride, Butanol, Isopropyl acetate, 2-Methylhexane, 2,3-Dimethylpentane, 1-Methoxy-2-propanol, 3-Methylhexane, Heptane, Trichloroethylene, Ethyl acrylate, Methyl methacrylate, Propyl acetate, Methylcyclohexane, Methyl Isobutyl Ketone, Toluene, 1,1,2-Trichloroethane, 2-Hexanone, Octane, Tetrachloroethene, Butyl acetate, Chlorobenzene, Ethylbenzene, m + p-Xylene, 1-Methoxy-2-propyl acetate, o-Xylene, Butyl acrylate, Nonane, 2-Butoxyethanol, Cellosolve acetate, 1,1,2,2-Tetrachloroethane, Isopropylbenzene, alpha-Pinene, Propylbenzene, 1,3,5-Trimethylbenzene, beta-Pinene, tert-Butylbenzene, 1,2,4-Trimethylbenzene, Decane, 3-Carene, 1,2,3-Trimethylbenzene, D-Limonene, Undecane, Dodecane, Tridecane, Tetradecane, Residuals as Toluene

3 Sample Plane Compliance

3.1 EPA-1 Styrene Scrubber Exhaust

Sampling Plane Details	
Source tested	Exhaust vent
Pollution control equipment	Activated carbon filtration
Sampling plane dimensions	300 mm
Sampling plane area	0.0707 m²
Sampling port size, number & depth	4" Flange (x2), 50 mm
Duct orientation & shape	Vertical Circular
Downstream disturbance	Bend 20 D
Upstream disturbance	Bend 2 D
No. traverses & points sampled	2 8
Sample plane conformance to AS 4323.1	Conforming but non-ideal

The sampling plane is deemed to be non-ideal due to the following reasons:
The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D

4 Plant Operating Conditions

See Rocbolt Resins records for complete process conditions.

Based on information received from Rocbolt Resins personnel, it is our understanding that samples were collected during typical plant operations. The following description of the process was supplied by Rocbolt Resins.

Rocbolt Resins manufactures resin capsules used as reinforcement for rocks/strata in the mining industry in conjunction with steel bolts and cables. The capsules are a 2-part capsule, an outer plastic skin, sealed at both ends with clips and a separate inner compartment. The larger compartment consists of a highly viscous polyester resin mastic paste comprising approximately 20% polyester resin (contains Styrene monomer) & 80% inert limestone fillers. The smaller compartment consists of catalyst containing inert limestone fillers, benzoyl peroxide paste and oil or water as the carrier. The ratio of the two compartment ranges from 80:20 to 93:7 by weight.

5 Quality Assurance/Quality Control Information

Ektimo is accredited by the National Association of Testing Authorities (NATA) for the sampling and analysis of air pollutants from industrial sources. Unless otherwise stated test methods used are accredited with the National Association of Testing Authorities. For full details, search for Ektimo at NATA's website www.nata.com.au.

Ektimo is accredited by NATA to ISO/IEC 17025 - Testing. ISO/IEC 17025 - Testing requires that a laboratory have adequate equipment to perform the testing, as well as laboratory personnel with the competence to perform the testing. This quality assurance system is administered and maintained by the Quality Director.

NATA is a member of APAC (Asia Pacific Accreditation Co-operation) and of ILAC (International Laboratory Accreditation Co-operation). Through mutual recognition arrangements with these organisations, NATA accreditation is recognised worldwide.

Unless specifically noted, all samples were collected and handled in accordance with Ektimo's QA/QC standards.

6 Test Methods

All sampling and analysis were performed by Ektimo unless otherwise specified. Specific details of the methods are available upon request.

Parameter	Sampling method	Analysis method	Uncertainty*	NATA accredited Sampling	NATA accredited Analysis
Sampling points - Selection	NSW EPA TM-1 (AS 4323.1)	NA	NA	✓	NA
Flow rate, temperature & velocity	NSW EPA TM-2 (USEPA Method 2)	NSW EPA TM-2 (USEPA Method 2)	8%, 2%, 7%	NA	✓
Moisture content	NSW EPA TM-22 (USEPA Alt-Method 008)	NSW EPA TM-22 (USEPA Alt-Method 008)	19%	✓	✓
Molecular weight	NA	NSW EPA TM-23 (USEPA Method 3)	not specified	NA	✓
Dry gas density	NA	NSW EPA TM-23 (USEPA Method 3)	not specified	NA	✓
Carbon dioxide	NSW EPA TM-24 (USEPA Method 3A)	NSW EPA TM-24 (USEPA Method 3A)	13%	✓	✓
Oxygen	NSW EPA TM-25 (USEPA Method 3A)	NSW EPA TM-25 (USEPA Method 3A)	13%	✓	✓
Speciated volatile organic compounds (VOCs)	NSW EPA TM-34[d] (USEPA Method 18)	Ektimo 344	19%	✓	✓[†]
Particulate matter (PM_{10} & $PM_{2.5}$)	NSW EPA OM-5 (USEPA Method 201A)	NSW EPA OM-5 (USEPA Method 201A)	6%	✓	✓[††]

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[*] Uncertainties cited in this table are estimated using typical values and are calculated at the 95% confidence level (coverage factor = 2).

[†] Analysis performed by Ektimo. Results were reported on 12 October 2026 in report LV-009628.

[††] Gravimetric analysis conducted at the Ektimo NSW laboratory.

[d] Excludes recovery study as specified in section 8.4.3 of USEPA Test Method 18.

7 Deviations to Test Methods

NSW EPA TM-34 (USEPA 18)

Ektimo notes that the sampling and analysis of Volatile Organic Compounds (VOCs), per USEPA Method 18 has excluded the recovery study as specified in Section 8.4.3. Performing the recovery study described in Section 8.4.3 of USEPA Method 18 for analytes present at low levels is problematic. Given this, Ektimo applies a threshold of 50µg as a lower-bound mass, below which the 'spiking' of specific volatile organic compounds is not performed. For the purposes of this round of monitoring, the following compounds were present above the detection limit (0.1 µg) but were below 50µg (unless **bolded**). Therefore, recovery studies for the following analytes were not performed:

Pollutant	Test 1	Test 2	Test 3
Acetone	**80µg**	**75µg**	**75µg**
Styrene	**1900µg**	**2000µg**	**1800µg**

NIOSH 1300-KETONES

Acetone is specifically referred as a compound to be sampled under this method, and the recommended adsorbent media for sampling is 'Solid Sorbent Tube, coconut shell charcoal'; Ektimo used the recommended sampling media (SKC brand 226-01). Since the adsorbent media is deemed appropriate by NIOSH 1400, Ektimo opted not to perform the recovery study for this compound.

NIOSH 1501-HYDROCARBONS

Styrene is specifically referred as a compound to be sampled under this method, and the recommended adsorbent media for sampling is 'Solid Sorbent Tube, coconut shell charcoal'; Ektimo used the recommended sampling media (SKC brand 226-01). Since the adsorbent media is deemed appropriate by NIOSH 1400, Ektimo opted not to perform the recovery study for this compound.

8 Definitions

The following symbols and abbreviations may be used in this test report:

% v/v	Volume to volume ratio, dry basis (except moisture)
~	Approximately
<	Less than
>	Greater than
≥	Greater than or equal to
AS	Australian Standard
BSP	British standard pipe
CTM	Conditional test method
D	Duct diameter or equivalent duct diameter for rectangular ducts
D_{50}	'Cut size' of a cyclone is defined as the particle diameter at which the cyclone achieves a 50% collection efficiency i.e. half of the particles are retained by the cyclone and half pass through it. The D_{50} method simplifies the capture efficiency distribution by assuming that a given cyclone stage captures all of the particles with a diameter equal to or greater than the D_{50} of that cyclone and less than the D_{50} of the preceding cyclone.
DECC	Department of Environment & Climate Change (NSW)
Disturbance	A flow obstruction or instability in the direction of the flow which may impede accurate flow determination. This includes centrifugal fans, axial fans, partially closed or closed dampers, louvres, bends, connections, junctions, direction changes or changes in pipe diameter.
EPA	Environment Protection Authority
FTIR	Fourier transform infra-red
ISC	Intersociety Committee, Methods of Air Sampling and Analysis
ISO	International Organisation for Standardisation
ITE	Individual threshold estimate
NA	Not applicable
NATA	National Association of Testing Authorities
NIOSH	National Institute of Occupational Safety and Health
NT	Not tested or results not required
OM	Other approved method
PM_{10}	Particulate matter having an equivalent aerodynamic diameter less than or equal to 10 microns (μm).
STP	Standard temperature and pressure. Gas volumes and concentrations are expressed on a dry basis at 0 °C, at discharge oxygen concentration and an absolute pressure of 101.325 kPa.
TM	Test method
USEPA	United States Environmental Protection Agency
VDI	Verein Deutscher Ingenieure (Association of German Engineers)
VOC	Volatile organic compound. A carbon-based chemical compound with a vapour pressure of at least 0.010 kPa at 25°C or having a corresponding volatility under the given conditions of use. VOCs may contain oxygen, nitrogen and other elements. VOCs do not include carbon monoxide, carbon dioxide, carbonic acid, metallic carbides and carbonate salts.
WHO05-TEQ	World Health Organisation toxic equivalents
XRD	X-ray diffractometry
95% confidence interval	Range of values that contains the true result with 95% certainty. This means there is a 5% risk that the true result is outside this range

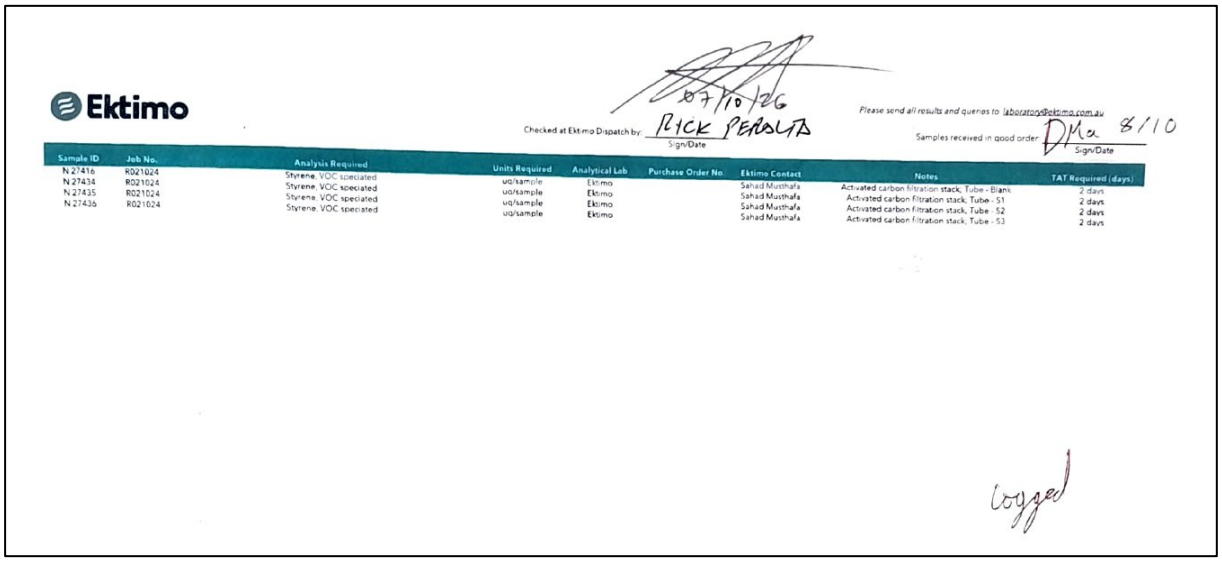
9 Appendices

Appendix A: Site Image



Image 1. Styrene Scrubber Exhaust

Appendix B: Chain of Custody



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Checked at Ektimo Dispatch by: RICK PEARSLTA 7/10/26
Sign/Date

Please send all results and queries to laboratory@ektimo.com.au

Samples received in good order: DMa 8/10
Sign/Date

Sample ID	Job No.	Analysis Required	Units Required	Analytical Lab	Purchase Order No.	Ektimo Contact	Notes	TAT Required (days)
N 27416	R021024	Styrene, VOC speciated	ug/sample	Ektimo		Sahad Musthafa	Activated carbon filtration stack, Tube - Blank	2 days
N 27434	R021024	Styrene, VOC speciated	ug/sample	Ektimo		Sahad Musthafa	Activated carbon filtration stack, Tube - S1	2 days
N 27435	R021024	Styrene, VOC speciated	ug/sample	Ektimo		Sahad Musthafa	Activated carbon filtration stack, Tube - S2	2 days
N 27436	R021024	Styrene, VOC speciated	ug/sample	Ektimo		Sahad Musthafa	Activated carbon filtration stack, Tube - S3	2 days

logged

Appendix C: Laboratory Results

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CERTIFICATE OF ANALYSIS

Testing Laboratory:	Ektimo 26 Redland Drive Mitcham, VIC 3132
Report Number:	LV-009628
Job Number:	R021024
Date of Issue:	12/10/2026
Attention:	Rocbolt resin
Address:	Unit 2 40-44 Anzac Avenue Smeaton Grange NSW 2567
Date samples received:	8/10/2026
Number of samples received:	4
Date samples analysed:	8/10/2026
No of samples analysed:	4
Test method(s) used:	Ektimo 344

Comments

QC Acceptance Criteria:

Parameter	Criteria	Pass/Fail
Standard Curve	$R^2 > 0.99$	Pass
Range	All samples <110% of highest standard	Pass
Repeat samples	Between 80% - 120%	Pass
Method Blanks	All method blanks < PQL	Pass
QC sample	2 standard deviations of theoretical	Pass
Chemical Expiry	All chemicals within expiry date	Pass

This report supersedes any previous report(s) with this reference. Sample(s) have been analysed as received.

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NATA is a member of APAC (Asia Pacific Laboratory Accreditation Co-operation) and of ILAC (International Laboratory Accreditation Co-operation). Through the mutual recognition arrangements with both of these organisations, NATA accreditation is recognised world -wide.
A formal Quality Control program is in place at Ektimo to monitor analyses performed in the laboratory and sampling conducted in the field. The program is designed to check where appropriate; the sampling reproducibility, analytical method, accuracy, precision and the performance of the analyst. The Laboratory Manager is responsible for the administration and maintenance of this program.

REPORT AUTHORISATION

Version: 110926

Matthew Cook
Laboratory Manager

Daniel Balaam
Senior Laboratory Chemist

NATA Accredited Laboratory 14601

Accredited for compliance with ISO/IEC 17025. NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, calibration and inspection reports.

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Analytical Results

Report No. LV-009628
Job No. R021024
Client Name: Rocbolt Resins

Parameter	Units	N27416 R021024	N27434 R021024	N27435 R021024	N27436 R021024
	PQL	2	2	2	2
Ethanol	µg	<2	<2	<2	<2
Acetone	µg	<2	80	75	75
Isopropanol	µg	<2	<2	<2	<2
Pentane	µg	<2	<2	<2	<2
1,1-Dichloroethene	µg	<2	<2	<2	<2
Acrylonitrile	µg	<2	<2	<2	<2
Dichloromethane	µg	<2	<2	<2	<2
trans-1,2-Dichloroethene	µg	<2	<2	<2	<2
Methyl ethyl ketone	µg	<2	<2	<2	<2
n-Hexane	µg	<2	<2	<2	<2
cis-1,2-Dichloroethene	µg	<2	<2	<2	<2
Ethyl acetate	µg	<2	<2	<2	<2
Chloroform	µg	<2	<2	<2	<2
1,1,1-Trichloroethane	µg	<2	<2	<2	<2
1,2-Dichloroethane	µg	<2	<2	<2	<2
Cyclohexane	µg	<2	<2	<2	<2
Benzene	µg	<2	<2	<2	<2
Carbon tetrachloride	µg	<2	<2	<2	<2
Butanol	µg	<2	<2	<2	<2
Isopropyl acetate	µg	<2	<2	<2	<2
2-Methylhexane	µg	<2	<2	<2	<2
2,3-Dimethylpentane	µg	<2	<2	<2	<2
1-Methoxy-2-propanol	µg	<2	<2	<2	<2
3-Methylhexane	µg	<2	<2	<2	<2
Heptane	µg	<2	<2	<2	<2
Trichloroethylene	µg	<2	<2	<2	<2
Ethyl acrylate	µg	<2	<2	<2	<2
Methyl methacrylate	µg	<2	<2	<2	<2
Propyl acetate	µg	<2	<2	<2	<2
Methylcyclohexane	µg	<2	<2	<2	<2
Methyl Isobutyl Ketone	µg	<2	<2	<2	<2
Toluene	µg	<2	<2	<2	<2
1,1,2-Trichloroethane	µg	<2	<2	<2	<2
2-Hexanone	µg	<2	<2	<2	<2
Octane	µg	<2	<2	<2	<2
Tetrachloroethene	µg	<2	<2	<2	<2
Butyl acetate	µg	<2	<2	<2	<2
Chlorobenzene	µg	<2	<2	<2	<2
Ethylbenzene	µg	<2	<2	<2	<2
m + p-Xylene	µg	<2	<2	<2	<2
1-Methoxy-2-propyl acetate	µg	<2	<2	<2	<2
Styrene	µg	<2	1900	2000	1800
o-Xylene	µg	<2	<2	<2	<2
Butyl acrylate	µg	<2	<2	<2	<2
Nonane	µg	<2	<2	<2	<2

* Results marked with an asterisk are outside the acceptable calibration range of the instrument.

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Analytical Results

Report No. LV-009628
Job No. R021024
Client Name: Rocbolt Resins

Parameter	Units	N27416 R021024	N27434 R021024	N27435 R021024	N27436 R021024
	PQL	2	2	2	2
2-Butoxyethanol	µg	<2	<2	<2	<2
Cellosolve acetate	µg	<2	<2	<2	<2
1,1,2,2-Tetrachloroethane	µg	<2	<2	<2	<2
Isopropylbenzene	µg	<2	<2	<2	<2
alpha-Pinene	µg	<2	<2	<2	<2
Propylbenzene	µg	<2	<2	<2	<2
1,3,5-Trimethylbenzene	µg	<2	<2	<2	<2
beta-Pinene	µg	<2	<2	<2	<2
tert-Butylbenzene	µg	<2	<2	<2	<2
1,2,4-Trimethylbenzene	µg	<2	<2	<2	<2
Decane	µg	<2	<2	<2	<2
3-Carene	µg	<2	<2	<2	<2
1,2,3-Trimethylbenzene	µg	<2	<2	<2	<2
D-Limonene	µg	<2	<2	<2	<2
Undecane	µg	<2	<2	<2	<2
Dodecane	µg	<2	<2	<2	<2
Tridecane	µg	<2	<2	<2	<2
Tetradecane	µg	<2	<2	<2	<2
Residuals as Toluene	µg	<2	<2	<2	<2

* Results marked with an asterisk are outside the acceptable calibration range of the instrument.

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NATA Accredited Laboratory 14601

Ektimo

Experts in air quality, odour and emission monitoring.

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